

Inspection is the measurement of parts to ensure that they conform to specifications. Often, measurements smaller than the width of a human hair determine if a part is "good" or "bad." Inspection activities ensure that the part is a quality part that meets the needs of the customer.

To help individuals learn the fundamental approaches of inspection and the most common instruments used for inspection, The Ohio State University ATI, in conjunction with Tooling U SME, has developed the Manufacturing Inspection Certificate.

This certificate program includes 18 one-hour online courses (to be completed over a 3-month period) covering instruments such as the caliper, micrometer, and CMM and eventually addresses calibration and more advanced inspection methods.

After successful completion of all 18 online courses (passed with an 80% or higher) students will receive an electronic certificate of completion.

Certificate program includes the following courses:

BASIC MEASUREMENT 101
CALIBRATION FUNDAMENTALS 111
BASICS OF TOLERANCE 121
BLUEPRINT READING 131
PRINTS & ENGINEERING DRAWINGS 132
HOLE STANDARDS AND INSPECTION 141
THREAD STANDARDS AND INSPECTION 151
INTRO TO GD&T 200
SURFACE TEXTURE AND INSPECTION 201

NONDESTRUCTIVE TESTING 211
MEASURING SYSTEM ANALYSIS 300
INTRODUCTION TO GD&T 301
MAJOR RULES OF GD&T 311
GD&T APPLICATIONS 312
INSPECTING WITH OPTICAL COMPARATORS 351
INSPECTING WITH CMMS 361
CALIBRATION AND DOCUMENTATION 371
IN-LINE INSPECTION APPLICATIONS 381

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